

Ideal for Interior and Exterior Projects

ALL PURPOSE

Construction Adhesive

Titebond® Solvent-Based All Purpose Construction Adhesive is a versatile formula designed for general purpose interior and exterior applications that bonds common building materials. It is highly water-resistant and offers a longer working time for precise assembly while remaining permanently flexible.

Solvent-Based

Water-resistant
Interior/exterior
Foamboard & plastics
Long working time
Extremely versatile

Recommended For

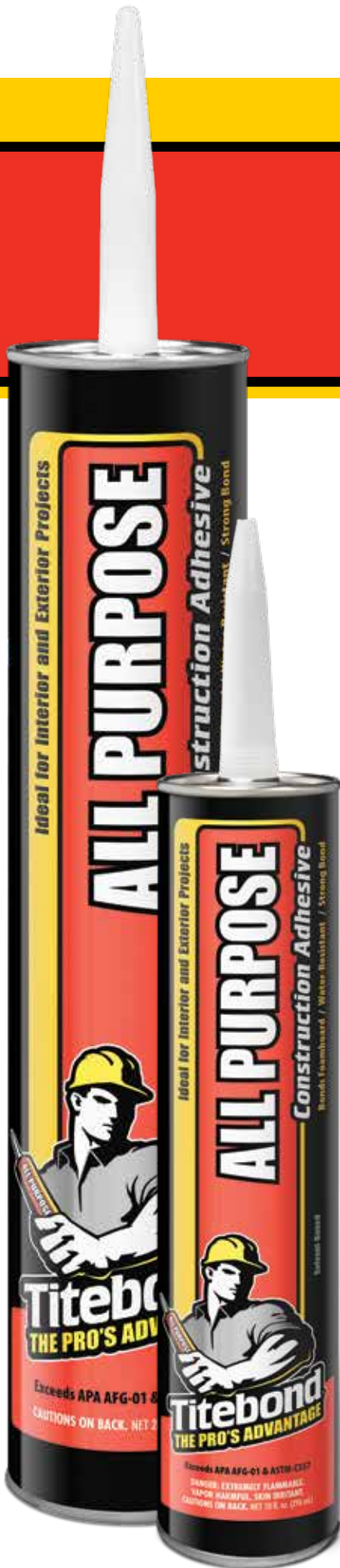
Interior and exterior construction, remodeling & repair projects.

Specifications & Certifications

Exceeds APA AFG-01 and ASTM C557.

Compatible Materials

Common building materials including wood, paneling, drywall, ceramic tile, metal, foamboard and tub surrounds.



Titebond®
THE PRO'S ADVANTAGE

Ordering/Sku Information

Size	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet
10 Oz. Cartridge	3451	037083034516	10037083034513	11.10 lbs.	12	108
28 Oz. Cartridge	3452	037083034523	10037083034520	29.31 lbs.	12	44
52 Gallon Drum	3458	NA	NA	564.26 lbs.	1	4

Technical Information

- **Application Temperature:** 0°F to 100°F
- **Service Temperature:** -20°F to 120°F
- **Working Time:** Approximately 10-20 minutes for a 1/4" bead

Physical Properties

- **Type:** Synthetic elastomeric polymer
- **State:** Medium-viscosity mastic
- **Color:** Tan
- **Solids:** 74%
- **Viscosity:** 130,000 cps
- **VOC:** > 300 g/L
- **Weight/Gallon:** 10 lbs.
- **Flashpoint:** < 0°F
- **Freeze/Thaw Stability:** Will not freeze
- **Storage Life:** 18 months in tightly closed containers at 75°F
- **Odor:** Alcohol-like

User Tips

Not designed for continuous submersion.

When applying over paint, wallpaper, ceramic tile or other thin non-porous surfaces, you must first "rough up" the area by sanding or scraping.

Do not adhere one non-porous material to another since this will slow or prevent drying.

Do not apply to polystyrene foam if the temperature is above 90°F.

Directions

PREP: Surfaces must be clean and free of any material that may prevent adequate adhesion.

APPLICATION: Cut tip on slant for 1/4" to 3/8" bead. Puncture inner seal and place in cartridge gun. Apply adhesive to one of the surfaces in either a continuous or spot bead. **Paneling or foam:** Apply 1/4" bead around perimeter 1" from edge and two zigzag beads in middle.

Framing members: Apply directly to studs. Press materials firmly together with a slight twisting motion. Nail as needed. For drywall, use fasteners in accordance with local building standards.

Note: For large panels, bracing may be required until adhesive dries.

CLEANUP: Tools and adhesive may be cleaned with acetone or mineral spirits. Follow solvent vendor's precautions.

Coverage

Size	1/8" bead	1/4" bead	3/8" bead
10 Oz. Cartridge	129 ft.	30 ft.	14 ft.
28 Oz. Cartridge	355 ft.	86 ft.	39 ft.



Solvent-Based

Visit Titebond.com for the most up-to-date product information.

Franklin International

